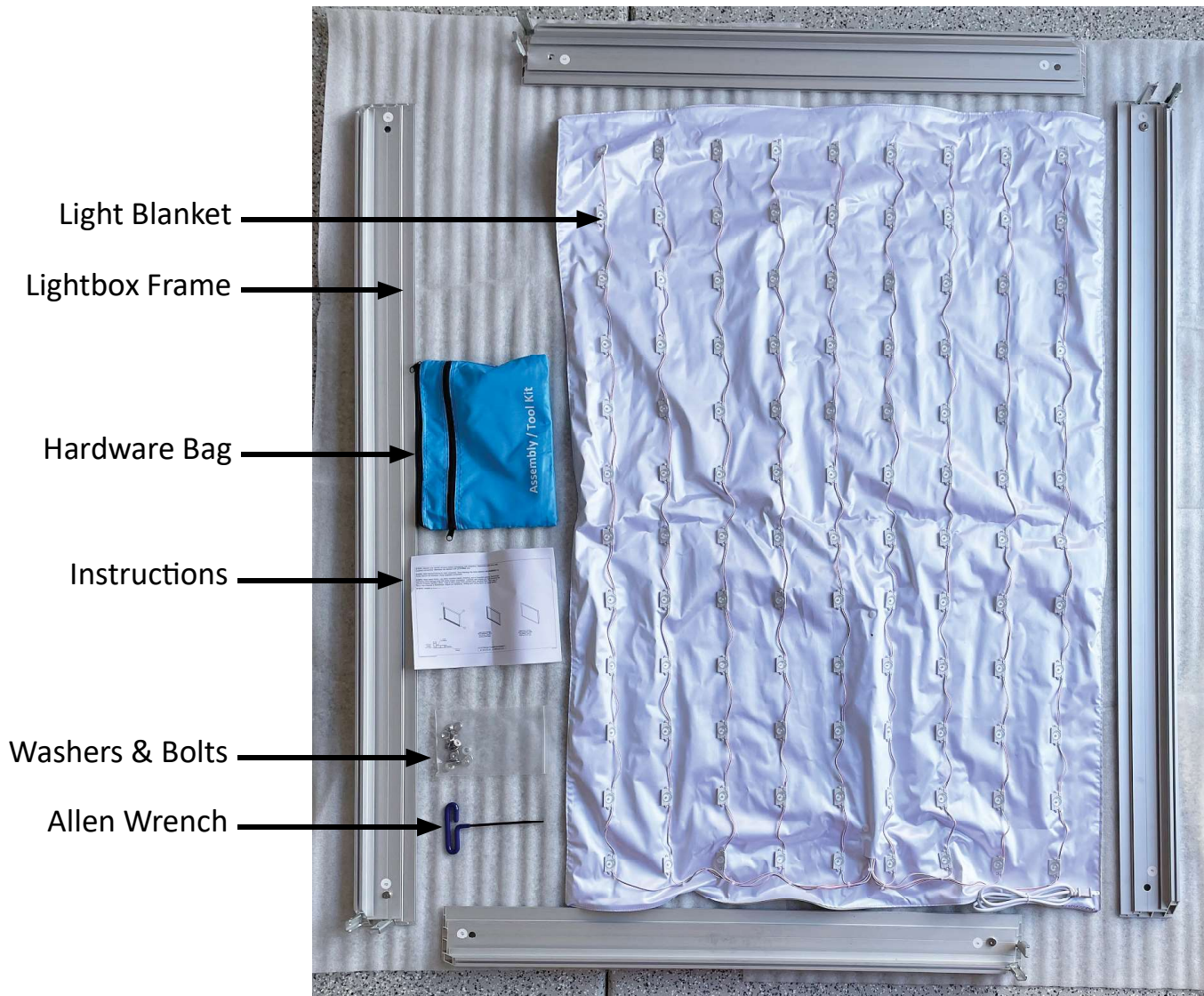


100mm Lightbox

Assembly Instructions



1

Prep

- Clear a floor area to assemble the frame before mounting to the wall surface
- Verify all components are on hand and inspect parts for damage
- NOTE: K&R will provide Z cleats. The installer is responsible to provide fasteners.



2

Frame Assembly

- Layout the frame pieces on the floor, matching up the labels to verify all pieces are in the right place.



2

Frame Assembly Continued

- If the frame includes internal frame supports, align the framing as labeled. Insert the tension lock into frame opening as shown below. To expand the internal lock, tighten fastener as indicated.



- Attach all internal L brackets to each corner and loosely connect bolts.



2

Frame Assembly Continued

- After all frame corner connections are made, tighten each fastener.

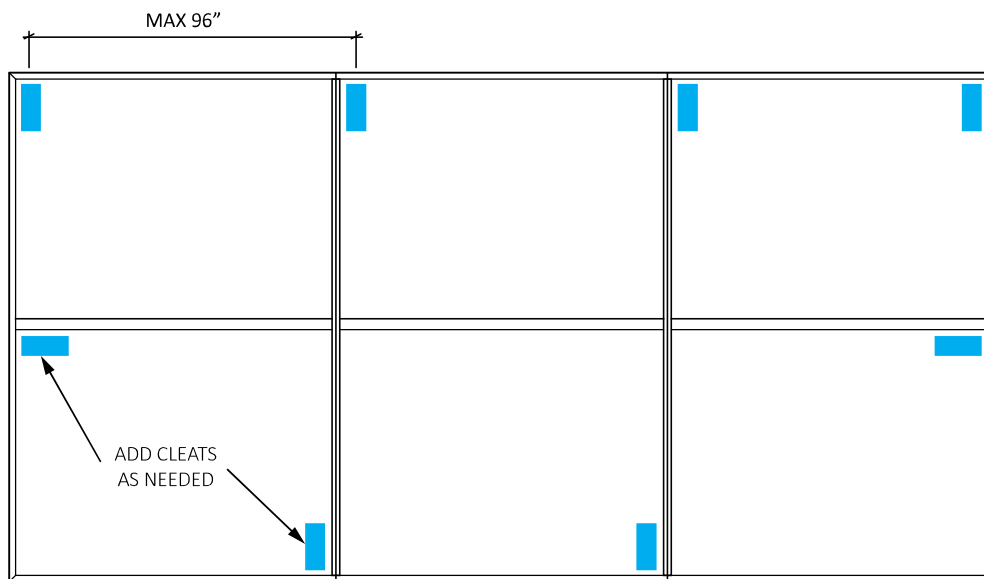


Completed Frame Assembly (Back)

3

Wall Prep

- Mark the wall for the Z cleat locations. The Z cleats can slide along the lightbox top frame rail horizontally to align with the wall mounting positions.
- There should be cleats as close to the upper corners as possible. Add cleats at a maximum of 96" intervals.
- Add cleats along side and bottom rails as needed.



General Guidelines for Z cleat placement

4

Install Light Blanket & Graphic

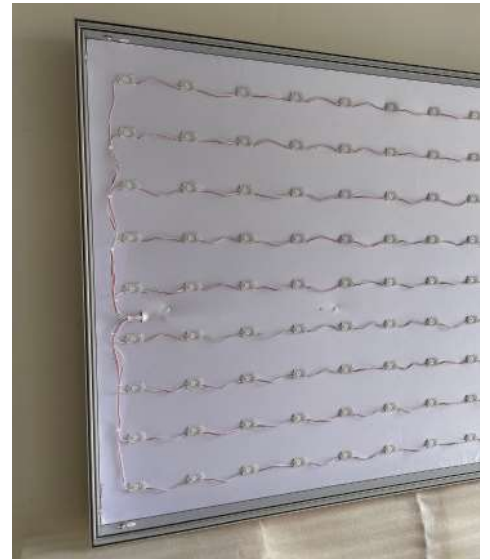
- After frame is mounted to the wall, install the Light Blanket into the third SEG Groove. The power supply will be on the back face of the Blanket.
- Plug in the Blanket before finishing this step.



Gasket Installed in third opening



BACK: Frame & Light Blanket



FRONT: Frame & Light Blanket

- Install SEG Graphic, starting the gasket in each corner.
- Work the gasket towards the center. Once all edges are installed, the graphic should be tight and free from ripples.

