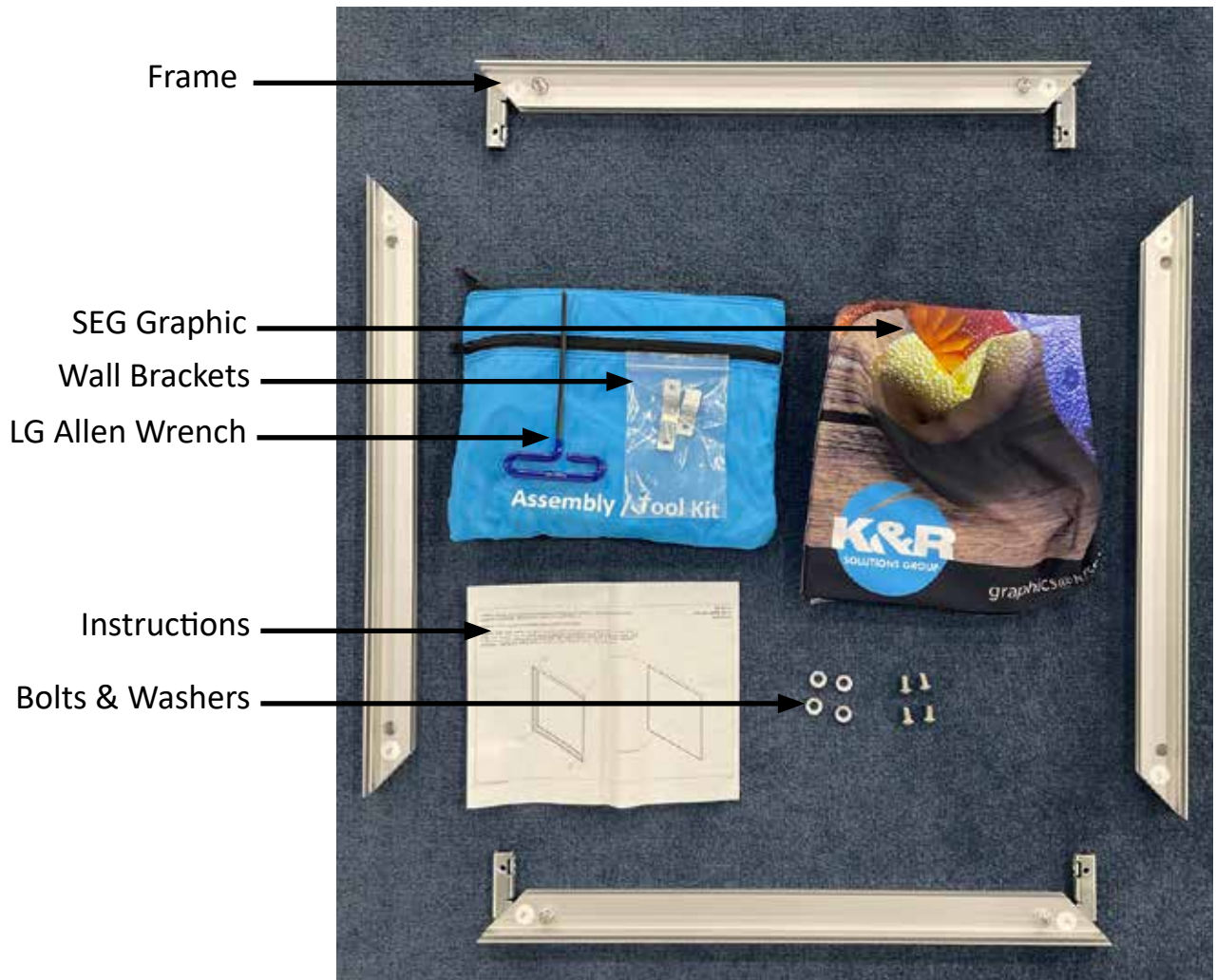


# 30mm SEG Frame

## Assembly Instructions

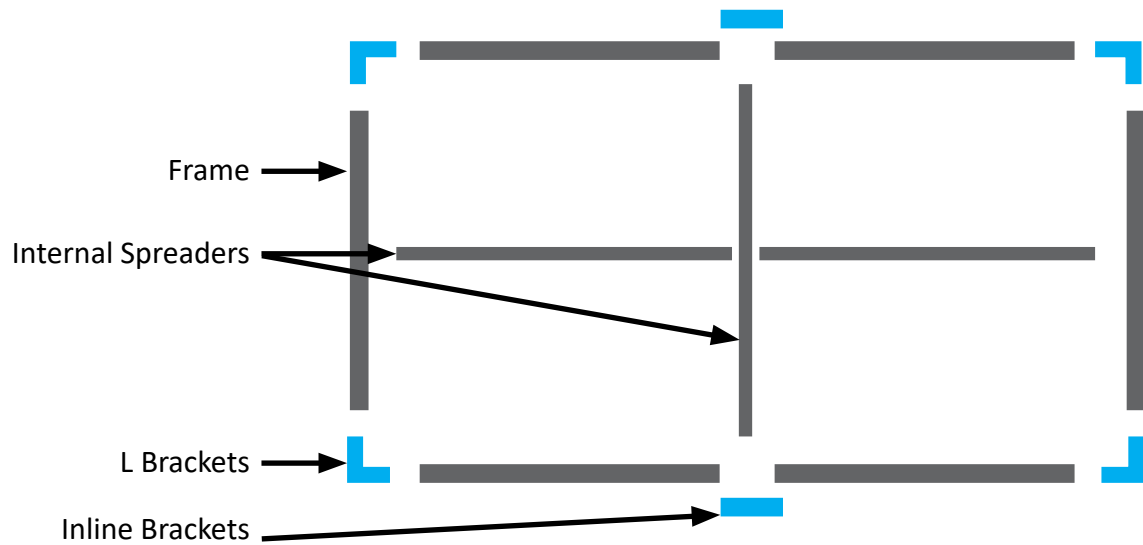


PLEASE READ ALL INSTRUCTIONS BEFORE ASSEMBLY

# 1

## Prep

- Clear a floor area to assemble the frame before mounting to the wall surface.
- Verify all components are on hand and inspect parts for damage.
- **NOTE:** K&R will provide Wall Brackets. The installer is responsible to provide fasteners.
- Loosely arrange the frame pieces on the floor, matching up the labels at each end.



# 2

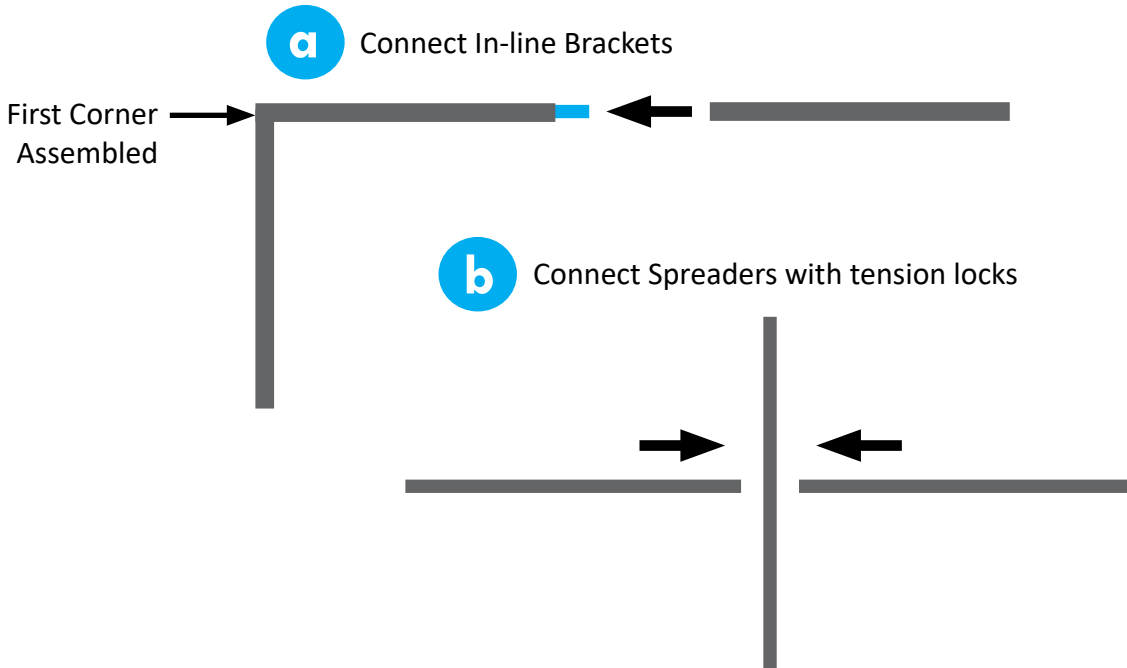
## Frame Assembly

- Assemble one corner with an L Bracket, loosely tightening the bolts.

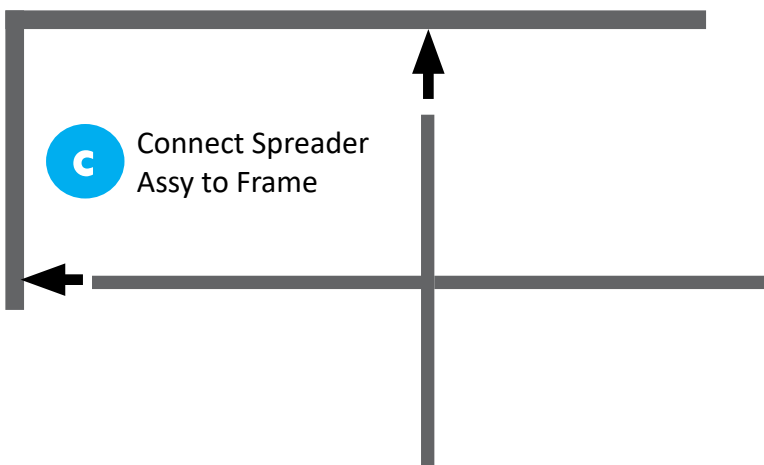


## 2 Frame Assembly Continued

- If the frame has Internal Spreaders or In-line Brackets, assemble these next. If not, move to the next page.

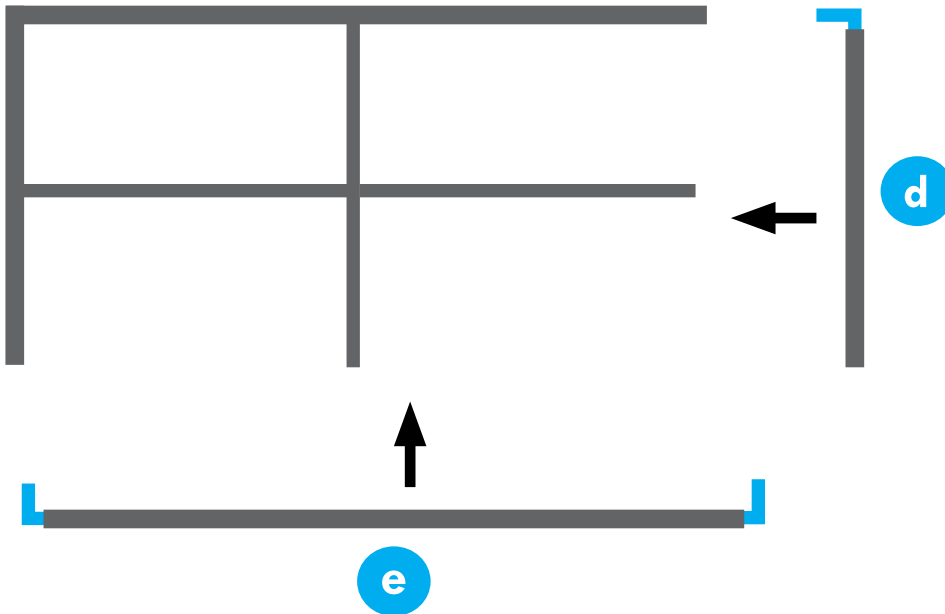


- Attach spreaders to frame.



## 2 Frame Assembly Continued

- Assemble the third and fourth sides of the frame. Adjust mitered corners, then tighten all frame bolts.

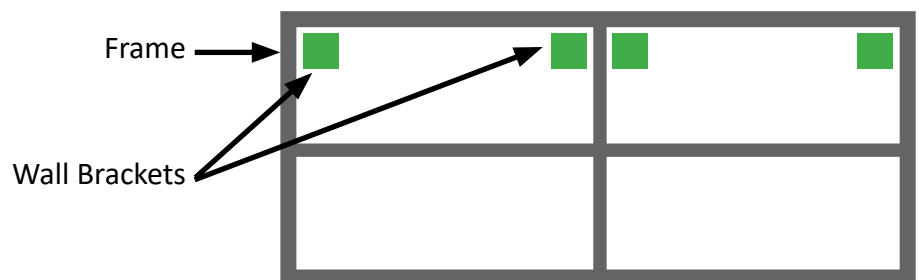


## 3 Install Frame on Wall

- Attach Wall Brackets to wall. Use one Bracket towards the upper corner on each side with additional Brackets in the center as needed.



Wall Bracket @ top of frame



NOTE: For high traffic areas, secure the bottom & side edges to the wall using extra Wall Brackets.

# 4

## Install Graphic

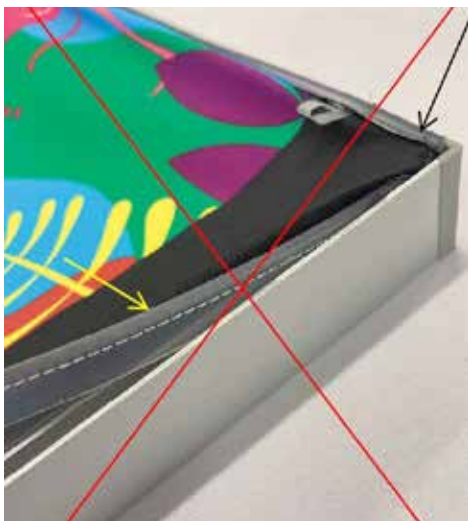
- Start the graphic installation by inserting the gasket into each corner, leaving the edges loose until all four corners are placed.
- Press in the remaining gasket around all edges.



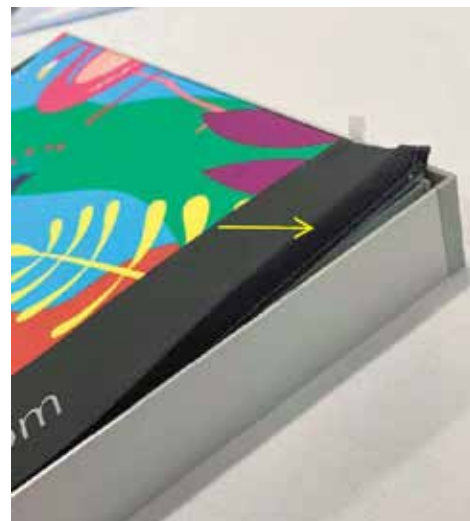
Graphic starts in each corner with loose fabric between corners

### Graphic Fit Trouble Shooting

- If the graphic is bunching, the panel can be worked in by pushing/pulling the gasket toward the corners.
- If the gasket seems too long, make sure the gasket is completely flush in one corner. Then pull/push the gasket towards the opposite corner.



**INCORRECT**  
Gasket is visible in frame edge



**CORRECT**  
Gasket is wrapped by the graphic and hidden once installed