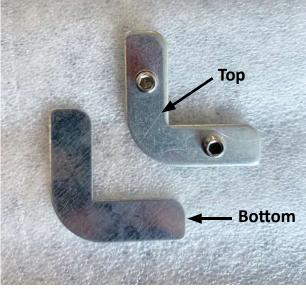




- PLEASE READ ALL INSTRUCTIONS BEFORE ASSEMBLY
- Clear a floor area to assemble the frame before mounting to the wall surface.
- Verify all components are on hand and inspect parts for damage.
- NOTE: K&R will provide Wall Mount Hardware. The installer is responsible to provide fasteners.



- Loosely arrange the frame pieces on the floor according to the final frame size.
- Insert Corner Brackets with the set screw bracket on top of the solid bracket as shown.





Corner Brackets

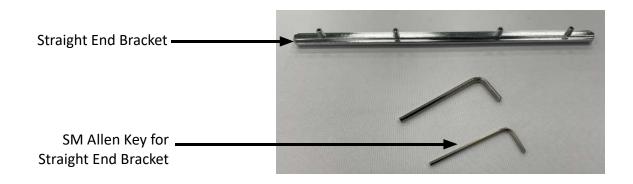
- Loosely tighten each Corner Bracket with Allen Wrench until all four corners are in place.
- Adjust miter joints as needed, then tighten all set screws.







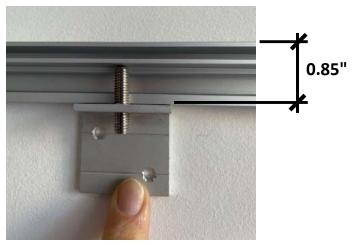
• If the frame is over 90" in any direction, the hardware kit will include Straight End Brackets. If your frame does not have this hardware, move on to Step 3.



• Assemble frame sections as indicated below.

Frame Section 1	Frame Section 2

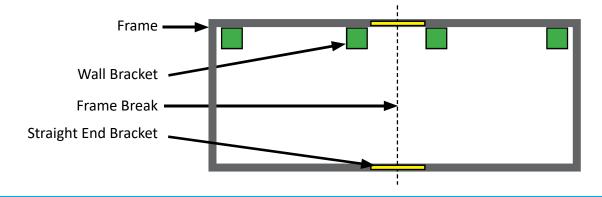
• Locate Wall Brackets on the wall. The top edge of the brackets should be 0.85" (21.5mm) below where you want the top edge of the frame to be.



Wall Bracket @ top of frame



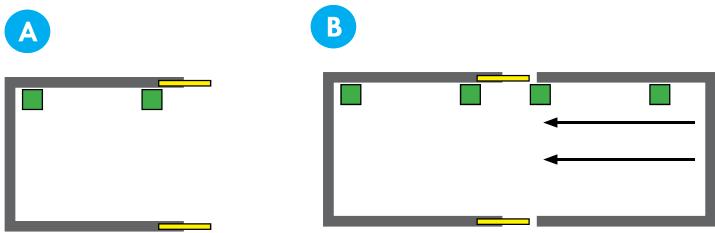
• Locate Wall Brackets as close to the outer corners as possible. Additional Brackets should be positioned on either side of each horizontal frame break.



• Loosen the set screws in the Straight End Brackets and insert them halfway into the open frame ends. Loosely tighten the set screws in the first frame section to hold bracket position.



- Mount one complete corner section to the wall. (A)
- Add the second frame section into the bracket and tighten all set screws. (B)
- Finish mounting frame to the wall.





Install Frame on Wall

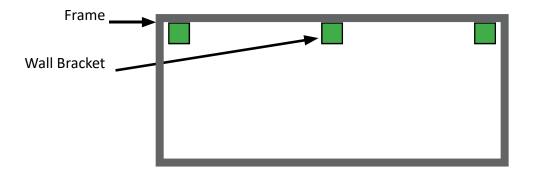
- Attach Wall Brackets to wall. Use one Bracket towards the upper corner on each side with additional Brackets in the center as needed.
- Rest the frame on the Wall Brackets. Minor leveling adjustments can be made by twisting the threaded insert.



Frame Assembly Complete



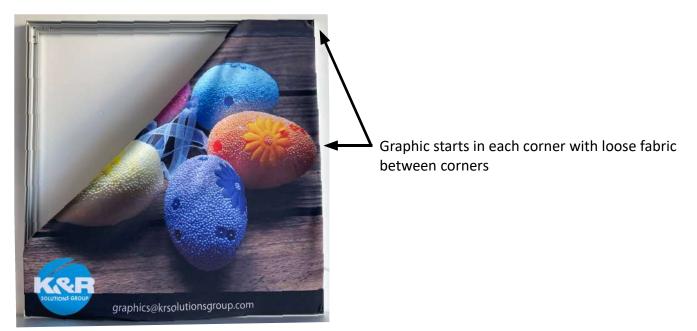
Wall Bracket @ top of frame



• NOTE: For high traffic areas, we recommend securing the bottom and side edges of the frame by drilling through the frame edge, into the wall surface.

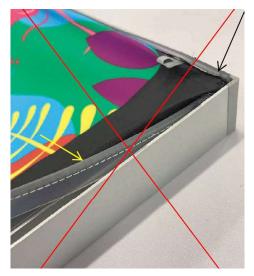


- Start the graphic installation by inserting the gasket into each corner, leaving the edges loose until all four corners are placed.
- Press in the remaining gasket around all edges.



Graphic Fit Trouble Shooting

- If the graphic is bunching, the panel can be worked in by pushing/pulling the gasket toward the corners.
- If the gasket seems too long, make sure the gasket is completely flush in one corner. Then pull/push the gasket towards the opposite corner.



INCORRECT Gasket is visible in frame edge



CORRECT Gasket is wrapped by the graphic and hidden once installed